



Dart Aerospace Ltd.
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SK145-0114-02
Job Sheet 177665



Part No: SK145-0114-02

Job Qty: 3 ea *6 m.f.*

Part Name: Hook Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Large Fab-3		<i>18-05-29</i>
110	Large Fab	3 pcs	5/30/18	5/30/18	0.00	4.06	Large Fab 1		<i>18-05-29</i>
120	QC	3 pcs	5/30/18	5/30/18	0.00	0.00	QC9		<i>18-05-29</i>
130	QC	3 pcs	5/30/18	5/30/18	0.00	0.00	QC5		<i>18-05-29</i>
140	Powdercoat	3 pcs	5/30/18	5/30/18	0.00	0.18	Powdercoat8		<i>18-06-01</i>
150	QC	3 pcs	5/30/18	5/30/18	0.00	0.00	QC3		<i>18-06-01</i>
160	Small Fab	3 pcs	5/30/18	5/30/18	0.00	1.14	Small Fab-8		<i>18-06-01</i>
170	QC	3 pcs	5/30/18	5/30/18	0.00	0.00	QC5		<i>18-06-01</i>
180	Packaging	3 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-1		<i>18-06-12</i>
190	QC21-SA	3 Ea	5/30/18	5/30/18	0.00	0.00	QC21		<i>21 JUN 12 2018</i>

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: 140 - ***MASK TOP SURFACE PRIOR TO POWDERCOAT*** START TIME: *7:10* OVEN TEMPERATURE: *9-80*

220 FINISH TIME: *7:40* *11/16/2018*

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER (NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SK145-0114-24	Hook	3 Ea (1 ea)	90-Start up Operation	
SK145-0114-25	Fitting	3 Ea (1 ea)	90-Start up Operation	
SK145-0114-26	Hook Pad	3 Ea (1 ea)	160-Small Fab	<i>5076093</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SK145-0114-24	3	30	0
	SK145-0114-25	3	0	0
160-Small Fab	SK145-0114-26	3	5	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

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Container No: S075373



Part: SK145-0114-02

Job No: 177665

Serial No/Batch: S075373

Revision:

Inspector:

Date: 05/29/18

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